

# Classic Series

## Auto-Darkening Welding Helmets

### Quick Specs

#### Viewing Area

FS#10 2x4 Flip-Up: 5.07 sq. in. (32.71 sq. cm)  
VS: 5.15 sq. in. (33.23 sq. cm)  
VSi: 5.88 sq. in. (37.94 sq. cm)

#### Operating Modes

FS#10 and VS: Weld  
VSi: Weld and X-Mode™  
(FS#10 2x4 Flip-Up and VSi have integrated grind shields)

#### Shades

FS#10: 10  
VS: 8–12  
VSi: 8–13

#### Sensors 2 (VSi has 3)

#### TIG Rating

20 amps (VSi is 5 amps and below)

#### Switching Speed

FS#10: 1/3,600 second  
VS: 1/10,000 second  
VSi: 1/15,000 second

#### Weight

FS#10 2x4 Flip-Up: 14 oz. (396 g)  
VS: 16 oz. (454 g)  
VSi: 23 oz. (652 g)



See page 2 for the complete Classic Series helmet lineup including the VS graphic models.



**Independent arc sensors** provide dependable arc detection.

**VSi™ features X-Mode and three independent arc sensors** for unsurpassed arc detection. X-Mode prevents sunlight from darkening the lens before welding starts and low-amperage lens opening from obstructed sensors.

**VSi and FS#10 2x4 Flip-Up feature integrated grinding shields.** Provides impact protection and a clear view for grinding.

**Auto-on/off power control** triggers lens at the strike of an arc.

**Meets ANSI Z87.1+ and CSA standards.**



**NEW!**

**Optional helmet lighting accessory kit** includes two lights (one for each side) and all required mounting hardware.



Auto-darkening lens is warranted for two years.



**Miller Electric Mfg. LLC**  
An ITW Welding Company  
1635 West Spencer Street  
P.O. Box 1079  
Appleton, WI 54912-1079 USA

**Equipment Sales US and Canada**  
Phone: 866-931-9730  
FAX: 800-637-2315  
International Phone: 920-735-4554  
International FAX: 920-735-4125

**MillerWelds.com**  




## Design Options



Rise™  
271349



Metalworks™  
271346



VS  
251292



FS#10  
2x4 Flip-Up  
263038



VSi™  
260938

## Ordering Information (Order from Miller Service Parts.)

Auto-Darkening Welding Helmets	Stock No.	Description	Qty.	Price
<b>Classic Series</b>		See above		
<b>Consumables</b>				
Battery, CR2450	217043	For VSi		
Cover Lens, Inside/Outside	770237 / 770237B	5 pack or 50 pack (bulk). For FS#10 2x4 Flip-Up		
Cover Lens, Outside	231411 / 231411B 235628	5 pack or 50 pack (bulk). For FS#10 and VS 5 pack. For VSi		
Cover Lens, Inside	231410	5 pack. For FS#10, VS and VSi		
Grinding Shield	261830 245818	For FS#10 2x4 Flip-Up For VSi		
Grinding Shield Tear-Away	254278	5 pack. For VSi		
<b>Replacement Parts/Accessories</b>				
Auto-Darkening Lens	770226 231571 251293 261826	For FS#10 2x4 Flip-Up For FS#10 For VS For VSi		
Headgear	770246			
Helmet Bib	253882			
Slotted Hard Hat Adapter	259637	Compatible with most slotted hard hats		
Hard Hat Adapter	222003	Compatible with Fibre Metal and MSA hats		
Helmet Hook	251018			
Helmet Lighting Accessory Kit	282013			

Date:

Total Quoted Price:

Distributed by:

